

DAPHNE CUT HL-25

Description

DAPHNE CUT HL-25 is formulated with highly pure higher hydrocarbon and designed for Electro Discharge Machining.

Features & Characteristics

- (1) DAPHNE CUT HL-25 is odor free oil.
- (2) The range of boiling is narrow and low viscosity.
- (3) DAPHNE CUT HL-25 has high flash point.
- (4) Because of low viscosity, it is easy to remove the chips.

Chemical and Physical Properties

Test Item	Test Method	Unit	Result
Density at 15°C	ASTM D4052	g/cm ³	0.7850
Color(Saybolt)	ASTM D156	-	+30
Flash Point (P.M.)	ASTM D93	°C	87
Viscosity at 40°C	ASTM D445	mm ² /s	2.6
Acid Number	ASTM D974	mgKOH/g	0.01
Distillation	ASTM D86		
IBP	ASTM D86	°C	213
EP	ASTM D86	°C	262

Package

200L D/M, 20L P/L

- Based on available information, this product is not expected to produce adverse effects on health when used for the intended application and the recommendations provide in the Safety Data Sheet (SDS) are followed.
- SDS is available upon request through your sales contract office, or via the internet.
<https://www.idemitsu.com/jp/business/lube/>
- Due to continual product research and development, the information contained herein is subject to change without notification.

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